

PROPSPEED Etching Primer Technical Data Sheet

Product Line	Propspeed Etching Primer	
Description:	A two-component etching primer, chemically drying by reaction of the mixed components and providing a temporary protection against corrosion and increasing the adhesive property of the subsequent coats.	
Typical Uses :	As a pre-treatment primer on non-ferrous metals such as bronze & aluminium as well as zinc and galvanised iron. May also be used as pre-treatment primer on blast-cleaned steel plates.	
Physical Properties:	Mixing Ratio - Colour - Theoretical Coverage - Dry Film Thickness - Drying Time -	Base : Additive = 4 : 1 by volume Base: Yellow Additive: Clear 12m ² /L 8 microns 10 minutes touch dry 1 hour hard dry @ 20 ^o C Apply Propspeed Clear when Etching Primer is just touch dry 8 hrs @ 20 ^o C. Acetone
Application:	Brush, Airless spray	
Surface Prep & Application :	Propellers, shafts and rudders Clean off all marine growth. Acid wash with a hydrochloric acid solution before sanding with 80 grit paper. Wash with clean water to remove sanding dust and allow to dry.	
Health & Safety:	Propspeed Etching Primer Contains solvents. Do not expose containers to naked flame or high temperature heating equipment. It is recommended that a barrier cream be used for hands and that when spraying, eye protection or face mask be worn. Transport - UN No. : 1263 Class : 3a Hazchem : 3(Y)E Packing Group11	

Storage

Do not store close to naked flames or near high temperature heating equipment.