

## Epifanes Fiberglass Filler white

### Fast drying filler

**Type**

Chemical drying

**Base**

Unsaturated polyester resin dissolved in monostyrene

**Properties**

A fast drying, two-component filler. Provides excellent adhesion on well cleaned and degreased fiberglass. High filling property, shrink-free and easy to sand. May be applied in thick layers.

**Field of application**

Fiberglass/GRP : **sole suited for use above the waterline**

Small repairs on fibreglass. Also suited for small repairs in one- and two-component paint systems.

**Colour**

White

**Density**

2,00kg. / dm<sup>3</sup>

**Packing**

500gr. with 20grs harhener white-  
1500gr. With 50grs. Hardener white

**Shelf life unmixed**

In closed container stored in a dark location between 5 - 25°C.  
approx. 2 years.

**Mixing ratio**

	By volume	By weight
Base component A	n.a.	100
Curing component B	n.a.	2 - 4

**Mixing advice**

Mix small volumes only

**Induction time**

No induction time

**Potlife after mixing**

at 12°C	at 20°C	at 28°C
8-10 minutes	5-7 minutes	2 - 3 minutes

**Conditions during application and drying**

Temperature minimal 12°C. - maximum 28°C.  
Relative air humidity minimal 50% - maximum 75%

Temperature of substrate must be 3°C. above dew point.

**Thinner**

Do not thin

**Application tools**

Filling knife.

**Drying times @ 20°C. / 65% RAH**

Sandable	Recoatable	Through hardened
30-60 minutes	24 hours	7 days

**Advice**

After drying, sand and immediately apply one topcoat, thinned 15-20% to fill the pores of the filler in order to avoid the intake of humidity by the filler and spots caused by the absorption into the filler.

New polyester must be at least 14 days old and free of chemicals. Degrease bare fibreglass with Epifanes Fibreglass Prep Cleaner in order to remove all wax. In order to obtain a good adhesion to the rough side of fibreglass, it is necessary to first remove the waxy layer with Scotch-Brite.

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#### **Recoatability**

**Primers** Epifanes Multi Marine Primer  
Epifanes Epoxy HB Coat  
Epifanes Epoxy Primer  
Epifanes Poly-urethane Primer

**Topcoats** Epifanes Mono-urethane Yacht Coating  
Epifanes Poly-urethane Yacht Coating

#### **Safety**

The user of this product should obey all all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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