

APPLICATION MANUAL



RIBCOAT

ULTIMATE PERFORMANCE



SEAJET RIBCOAT SET

is a biocide-free, silicone foul-release coating system for use on underwater hulls and tubes of rib's. Provides long term protection against fouling in both fresh and salt water environments. Fouling may loosely attach but is easily removed by water movement or washing (sponge).



SURFACE PREPARATION

Step 1



Remove all contamination and existing coating from the surface by using a combination of scraper, abrasive paper and abrasive pads. Remove all dust by fresh water.

Step 2



For the hull, use abrasive paper (grit size P-100 to P-120) to create a proper surface profile prior to painting. Make sure to renew the abrasive paper when fully clogged. The tubes should be cleaned and de-greased using SEAJET THINNER A.

Step 3

Clean the whole surface with SEAJET THINNER A.

Step 4



Mix SEAJET RIBCOAT HARDENER and SEAJET RIBCOAT BASE and stir thoroughly for 5 minutes. Apply one full coat of SEAJET RIBCOAT PRIMER to the fibreglass or aluminium hull using a mohair roller. DO NOT apply primer to the inflatable tubes.

Step 5



After application of SEAJET RIBCOAT PRIMER stir SEAJET RIBCOAT FINISH for 5 minutes. Apply the first



1st



interval
8 h



coat of SEAJET RIBCOAT FINISH on the primed hull and the tubes using a mohair roller. Minimum overcoating interval is 30 minutes (should be tacky not wet) where the maximum overcoating interval is 8 hours.

Step 6



2nd

Apply the second coat of SEAJET RIBCOAT FINISH after 3 hours using a mohair roller.

Step 7

The rib can be launched after 24 hours.

ULTIMATE PERFORMANCE

BIOCIDE-FREE FOUL-RELEASE COATING SYSTEM FOR RIB'S

Total content 1750 ml

- 450ML RIBCOAT PRIMER BASE
- 300ML RIBCOAT PRIMER HARDENER
- 1 LT RIBCOAT FINISH

Coverage

- Quantity is sufficient to treat 40 ft²
(3.88 m²)

Features

- Easy to apply
- Possibility of local repair
- Long protection
- Enduring speed
- Fuel efficiency



TDS
(Technical data sheet)



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