

Modified Acrylic

PRODUCT DESCRIPTION	A low VOC, high performance, two pack isocyanate free cross linking acrylic finish with low solar absorption (LSA) pigmentation which provides good durability in terms of colour and gloss retention.							
INTENDED USES	As a cosmetic finish on above water areas. For use at Newbuilding and Maintenance & Repair.							
PRODUCT INFORMATION	Colour HYA001-LSA Lt W/Work Grey. Selective shades are available in Low Solar Absorption pigmentation Finish/Sheen Gloss Part B (Curing Agent) HYA340 Volume Solids 65% ±3% (ISO 3233:1998) Mix Ratio 7.0 volume(s) Part A to 1.0 volume(s) Part B Typical Film Thickness 50 microns dry (77 microns wet) Theoretical Coverage 13.00 m ² /litre at 50 microns dft, allow appropriate loss factors Method of Application Airless Spray, Brush, Roller Flash Point (Typical) Part A 32°C; Part B 40°C; Mixed 40°C Induction Period Not applicable							
Drying Information	10°C	15°C	25°C	40°C				
Touch Dry [ISO 9117/3:2010]	2 hrs	90 mins	60 mins	45 mins				
Hard Dry [ISO 9117-1:2009]	30 hrs	24 hrs	18 hrs	6 hrs				
Pot Life	10 hrs	5 hrs	2 hrs	60 mins				
Overcoating Data - see limitations	Substrate Temperature 10°C 15°C 25°C 40°C							
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interfine 629HS	30 hrs	ext	24 hrs	ext	18 hrs	ext	6 hrs	ext
Note	Drying and overcoating times quoted are measured at 50 microns dry, at higher film thickness times will be increased.							

REGULATORY DATA	VOC	339 g/l as supplied (EPA Method 24) 212 g/kg of liquid paint as supplied. EU Solvent Emissions Directive (Council Directive 1999/13/EC)
Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.		

Marine Coatings

Modified Acrylic

SYSTEMS AND COMPATIBILITY

Interfine 629HS should only be applied over epoxy anticorrosive primers or tiecoats. The primer to be used will depend upon vessel area and application location. Typical primer/tie coats include:

Interbond 808
Intergard 400
Intergard 840

Consult your International Paint representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces should be fresh water washed to remove all dirt and contamination.

High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

NEWBUILDING/MAJOR REFURBISHMENT

Interfine 629HS should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interfine 629HS must be applied within the overcoating intervals specified (consult the relevant product data sheet). Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) and primed prior to the application of Interfine 629HS

REPAIR

Interfine 629HS should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interfine 629HS must be applied within the overcoating intervals specified (consult the relevant product data sheet). Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) and primed prior to the application of Interfine 629HS

Interfine 629HS may be applied directly over aged Interfine 629HS following thorough fresh water washing and degreasing provided the coating to be overcoated is in an intact and tightly adherent condition. Loose or flaking coatings should be removed back to a firm edge and Interfine 629HS or an appropriate primer should be used to repair the area before application of the full coat.

Consult International Paint for application of Interfine 629HS over other existing coatings.

Consult your International Paint representative for specific recommendations.

Modified Acrylic

APPLICATION

Mixing

Material is supplied in 2 containers as a unit. Always mix a complete unit in the proportions supplied.

(1) Agitate Base (Part A) with a power agitator.

(2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.

Thinner

Not recommended. Use International GTA220 only in exceptional circumstances (max 5% by volume). DO NOT USE ANY OTHER THINNER. DO NOT thin more than allowed by local environmental legislation.

Airless Spray

Recommended

Tip Range 0.32-0.48 mm (13-19 thou)

Total output fluid pressure at spray tip not less than 155 kg/cm² (2200 p.s.i.)

Conventional Spray

Use suitable proprietary equipment. Thinning may be required.

Brush

Suitable.

Roller

Suitable.

Cleaner

International GTA822

Work Stoppages and Cleanup

Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA822. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.

Clean all equipment immediately after use with International GTA822. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. Do not exceed pot life limitations.

All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.

Welding

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

R.O.W. - Contact Regional Office

Marine Coatings

Modified Acrylic

LIMITATIONS

This product is not recommended for use in immersed conditions.

For brush and roller application, and in some colours, two coats of Interfine 629HS may be required to give uniform coverage, especially when applying Interfine 629HS over dark undercoats and when using certain lead-free bright finish colours such as yellows and oranges. Best practice is to use a colour compatible intermediate or anticorrosive coating under Interfine 629HS.

This product will not cure adequately below 5°C. For maximum performance ambient curing temperatures should be above 10°C.

High relative humidity, fog or condensation occurring during or immediately after Interfine 629HS application may result in a matt finish and a film with inferior properties. Premature exposure to ponding water (eg. on external decks) will cause colour change, especially in dark shades. Low temperatures will increase these effects.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations.

Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	20 lt	17.5 lt	20 lt	2.5 lt	2.5 lt
<i>For availability of other unit sizes consult International Paint</i>					
UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight			
	20 lt	33.1 Kg			
STORAGE	Shelf Life	18 months minimum at 25°C. Subject to reinspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.			

WORLDWIDE AVAILABILITY

Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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